

Worldwide Agent Wanted



TT-510P

Vertical Machining Center with Auto Pallet Changer



- One piece base and column design
- Full support base structure design
- Rapid travel 48m/min (opt. 60m/min)
- High acceleration: 1.5~2.7G
- Built-in screw type chip conveyor
- Direct-driven spindle with standard 10,000rpm (opt. 20000rpm)



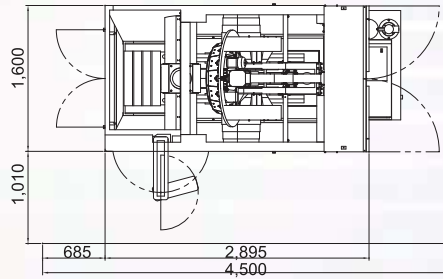
L.K. MACHINERY CORP.

Specification:

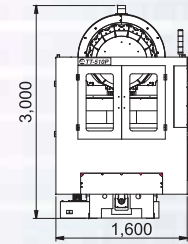
Model	Unit	TT-510P
TRAVEL		
X-axis Travel	mm	510
Y-axis Travel	mm	400
Z-axis Travel	mm	310 (Turret type) / 350 (Arm type)
Distance From Spindle Nose To Table Surface	mm	200-510 (Turret type) 200-550 (Arm type)
Distance From Spindle Center To Z Telescopic cover	mm	490
SPINDLE		
Spindle Speed	rpm	Direct Driven 10-10000 (O.P 15000/20000)
Spindle Motor	kw	2.2 / 3.7 (3.7 / 5.5)
Spindle Nose	BT	BT30
TABLE		
Table Dimension	mm	600 × 400
APC Change Time	sec	5 (180° Z-axis rotary)
Table Load Capacity	mm	14 × 3 × 100
Pallet Top Surface Configuration	kgs	250
RAPID TRAVERSE		
Rapid Travel (X/Y/Z)	m/min	48/48/48 (★60/60/60)
Cutting Speed Rate	G	1(★2.5)
Feed Motor (X/Y/Z)	kw	1.2 / 1.2 / 1.8
MAGAZINE		
Tool Change Type		Turret Type/Arm Type
Tool Capacity	set	14 / 20
Max. Tool Weight	kgs	3
Max. Tool Length (Without Adjacent Tools)	mm	200
Max. Tool Diameter	mm	77
Tool Change Time (T-T)	sec	1.5
Tool Change Time (C-C)	sec	2.5
OTHERS		
Compress Air Supply	kgs/cm ²	6
Machine Size (L x W x H)	mm	1600 × 2800 × 2425
Net Weight	kgs	4000
Gross Weight	kgs	4500

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External Dimension:

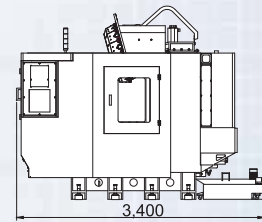
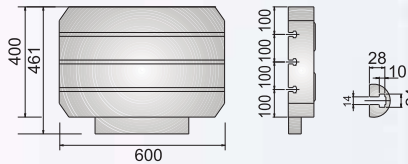


Top View



Front View

Table Size & T-Slot:



Side View

Standard Accessories:

- Direct Driven 10000 rpm
- Arm Type 24 Tool
- MAS BT-40
- MAS BT-40/P40-1
- Spindle Oil Cooler
- Air Blast Through Spindle
- MPG Handwheel
- Full Enclosure
- Work Light
- Alarm Lamp
- Leveling Bolts And Pads
- Tool Box
- Heat Exchange Cabinet
- One Year Warranty For Machine

Optional Accessories:

- Direct Driven 12000 rpm
- Direct Driven 15000 rpm
- Arm Type 32 Tool
- CAT-40
- Coolant Through Spindle
- Chip Conveyor
- Side Flush Coolant
- Tool Length Measurement System
- Air Blast
- Linear Scales(X axis)
- Linear Scales(Y axis)
- Linear Scales(Z axis)
- 4th Axis (CNC control table)
- 5th Axis (4th axis and rotary axis)



Hong Kong (Head Office)



L.K. NingBo, China



L.K. FuXin, China



L.K. Taiwan



L.K. ShenZhen, China



L.K. ZhongShan, China



L.K. ShangHai, China



L.K. ShenZhen, China

L.K. Taiwan:

L.K. MACHINERY CORP.

No. 10, Lane 308, Sec. 2, Shatian Rd.,
Dadu Township, Taichung County 432,
Taiwan.(R.O.C.)

Tel : 886-4-2698-0065

Fax : 886-4-2699-0341

E-mail : info@lkmachinery.com.tw

http://www.lkmachinery.com.tw